

BANBROS ENGINEERING PVT. LTD. The Precision Measurement People

<u>COMPUTERIZED UNIVERSAL TESTING</u> <u>MACHINE WITH SINGLE COLUMN</u>



BWDW-SERIES

49/39, Site IV Ind Area, Sahibabad, Ghaziabad - 201010,

Uttar Pradesh, India

www.banbrosindia.com



DECRIPTION:

Single Column Tabletop universal testing systems can be used over a range of force applications up to 5 kN (500 kg). A variety of load cells are available to provide accurate measurements for applications ranging from micron-size fibers to those utilizing the full capacity of the load frame. Additionally, a full range of grips, fixtures, and strain measurement devices are also available.

Load weighing system meets or exceeds the requirements of the following standards: ASTM E4, EN10002-2, BS 1610, DIN 51221, ISO 7500-1.

APPLICATION:

Widely used for industrial application, factory quality control, science and research institute, QC &QA college student training, education institute, testing and inspection center, laboratories, construction company, aerospace, mechanical production, electric appliance fields.

Comply with different standards such as ASTM D638, ASTM D695, ASTM D790, ASTM D412, 624, ASTM D882, ISO 527, ISO 37, ISO 604, ISO 178 and other equivalent BS, ASTM, JIS standard.

FEATURS:

LOAD FRAME AND DRIVEN TYPE

- Compact construction, beautiful appearance load frame
- Frame are proof loaded to 200% of capacity, with concentric arrangement of thedrive lead screw and crosshead guide whichassure high accuracy and strong reliability.

Leading Screw



AC Servo Motor



- Top and middle crosshead processed through shot blasting & nickel coating technology, good looking, no corrosion andno need lubrication oil maintenance.
- Adopt Japan Panasonic/FUJI AC servomotor and driving system, ensure transmission and moment of force stable.
- Adopt Circular Arc Profile Synchronous Belt Transmission, eliminate dual direction clearance, prolongs the life of synchronous belt.
- Multiple load cell in one machineavailable.
- Advanced USA Vishay celtron load cell ensure the force measuring accuracy and repeatability, Overload capacity 150%.
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- Compatibility concept for continuouscomponent expansion



GRIP AND TEST FIXTURE

- Manual, hydraulic, pneumatic tensiletest fixture available.
- Removable grip-jaws can be changed rapidly to meet variable wider applications in tension test.
- Versatile test fixture like peeling, shear, bending, flexure, tear, burst, puncture, compression test for kinds of material.



SECURITY FUNCTION

- Sensor of position limitation switch.
- Emergency stop switch.
- Hardware driving system overload protection, over voltage, current protection.
- Software over load protection.

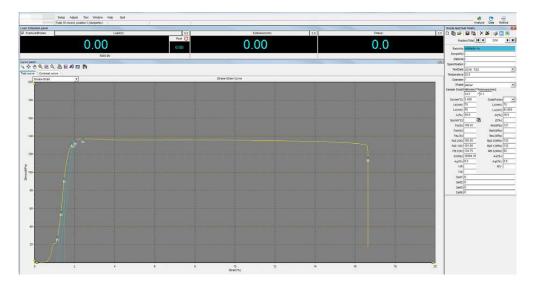
CONTROL SYSTEM, SOFTWARE

- Based on full digital STC8800 measuring and control card; Data collection system use 4channel of high accuracy 24 digit A/Dconventer.
- Real time load, deformation, corsshead displacement, test precess four kind close loopcontrol.
- Resolution can upto 1/500000, full range without step.
- Level authorization management function:to improve sftware and data security, can setdifferent password to realize several class authorization management. Different user with different right to operate the machine, avoiding unexpected mistake because humanerror.
- PC control system, with advantage of highintegration, reliable performance, easy adjusment etc. can real time collect test data,on-time display test curve, test data file can be saved as ACCESS and SQL server, convenient for customer's data resourcestorage.
- Automatically generate the testing report; the testing report can be displayed and printed, also it can be export in Excel/Access Format. Also, the user can edit the report format as requirement in report template.
- Result recall function: after the test and saved, customer can open the test data and re-analysis at any time.
- Results compare: observe several curve atsame time, can fold curve or portion enlarge to analyze and compare sample characters.
- Load~Time, Load~displacement, Displacement~time etc. curve smoothly switch, display test data, save, analysis and print.



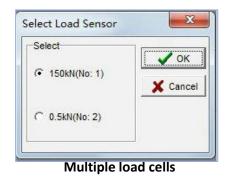


POWERFUL FUNCTION SOFTWARE:

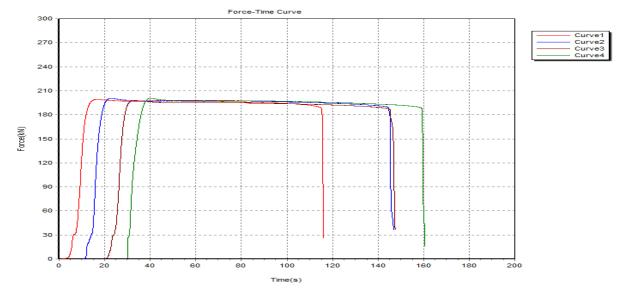


MAIN INTERFACE FOR TEST AND RESULT DISPLAY:

PEEL TEST SAMPLE NUMBER	PEEL SAMPLE FITTING GAP (mm)	PEEL TEST MAXMIUM FORCE (kN)	PEEL TEST SAMPLE THICKNESS (mm)	PEEL TEST SAMPLE WIDTH (mm)	PEEL TEST SAMPLE SEPERATION AREA (see notes)	PEEL TEST SAMPLE FAILURE LOCATION (see notes)	PERSENTAGE DECOHESION IN FUSION ZONE
SAMPLE 1-1	1.5	3.84	32	26	1	1	34%
SAMPLE 2- 1-1	0.8	4.54	32	26	1	2	0%
SAMPLE 3-2	1.2	3.47	32	26	3	1	29%
SAMPLE 4-2-1	2.5	4.65	32	26	3	1	100%
SAMPLE 5-3	0	3.69	32	26	1	3	0%
SAMPLE 6-3-1	1.8	4.37	32	26	1	1	27%
SAMPLE 7-4	1.5	2.91	32	26	3	1	100%
SAMPLE 8-4-1	1	3.96	32	26	3	1	100%



TEST REPORT/BATCH TEST REPORT/ CURVE SUPERPOSITION FOR COMPARISON



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MAIN TECHNICAL SPECIFICATION:

Model No.	BWDW- 0.1KN	BWDW- 0.2KN	BWDW- 0.5KN	BWDW- 1KN	BWDW- 2KN	BWDW- 5KN		
Load Range	100N,	200N	500N,	1KN	2KN	5KN		
Frame proof load capacity	150% of rate capacity							
Multiple load cell in one machine function	YES							
Load Accuracy	Class 1/0.5 according ISO7500-1							
Load cell overload capacity	150% of rate capacity							
Load measuring resolution	1/500000 FS, stepless							
Position / displacement resolution	0.001mm							
Crosshead travel	1150mm							
Tensile test space	800mm							
Compression test space	900mm							
Standard tensile test fixture	Corrugated Opposite clamping							
Compression platen diameter	Ф100mm							
Testing speed range	0.001 mm/min ~ 500 mm/min, stepless, adjustable arbitrarily				ble			
Weight	110kg							
Standard Power	220/110V, 50/60HZ, 1 phase							
Dimensions	520×410×1500mm							
Analysis software	Smart Test							
Working system	MS Win7 / Win10							
Load measurement accuracy	+/- 0.5% of applied load from 2% to 100% capacity; extended range down to 1%capacity with accuracy of 1% of applied load							
Position measurement accuracy	+/- 0.01% of reading or 0.001 mm, whichever is greater							
Deformation measuring accuracy and measuring range	2% ~ 100%FS, ≤±0.5%							
Strain measurement accuracy	+/- 0.5% of indicated load from 0.2% to 100% capacity FS							
Speed accuracy	±1%(0.001~10mm/min), ±0.5%(10~500mm/min)							
Operating temperature range	0 to 38 degrees C (32 to 100 degrees F)							
Storage temperature range	-10 to 45 degrees C (14 to 115 degrees F)							
Humidity range	10% to 90% non-condensing, wet bulb method							
Power	standard optional voltages110/220VAC, 50-60 Hz; power must be free of spikes and surges exceeding 10% of the nominal voltage.							



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STANDARD ACCESSORIES:

High stiffness frame	1 set					
Servo driving system: (Japan Panasonic/FUJI Electronic) Servo motor: (Japan Panasonic/FUJI Electronic)	1 set	Panasonic ideas for life				
Loadcell (5KN): USA Vishay Celtron						
Decelerator and deceleration system	1 set					
Leading screw: (Korean Taijing Precision ball leading screw)	1 set	TAIJING"				
Vice type Tensile test grip	1 set	¢ þ				
Compression test fixture(Ф100mm)	1 set	Ā				
USB Hand remote controller	1 set					
Tool kit (screwdriver, spanner etc.)	1 set					
STC8800 control card	1 set					
Professional testing software(Smart Test, English version)	1 set	Land California Control of an of a control of Control Control Control Control of Control Contr				
Metal tensile testing method (ISO 6892); Plastic tensile testing method (ISO 527)						
Compression testing method (ASTM E9);						
Customize testing method function available.						
Documents (Manual, packing list, certificate)						

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